

Date: Friday, 18/07/2008 1:09:46 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: MOUNTING PLATE		
Job Number	: 40635			Part Number	: D2482		
Estimate Number	: 10598			Drawing Number	: D2482 REV A1		
P.O. Number	:			Project Number	: N/A		
This Issue	: 18/07/2008	S.O. No.	:	Drawing Revision	: A1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 06/08/2008		
Previous Run	: 38319			Qty:	30	Um:	Each
Written By	:						
Checked & Approved By	: <u>JUL 08 7.18</u>						
Comment	: Est. B 05.07.07 Now purchased KJ/JLM Est Rev:B Now On Waterjet 08-04-04 JLM Verified By:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 Sheet.063
Comment: Qty.: 0.0210 sf(s)/Unit Total : 0.6300 sf(s) 304/316 .063 Sheet BATCH: <u>168724</u> <u>HB 8-8-6</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2482 Dwg Rev: <u>A1</u> Prog Rev: <u>A1</u> 2-Deburr if necessary 		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-8-6</u>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK <u>S 08/08/11</u>
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <u>JS 08/08/11</u>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST34</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Daalalla

MF 08-08-12

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40635
Description: Mounting Plate	Part Number:	D2482
Inspection Dwg: D2482	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

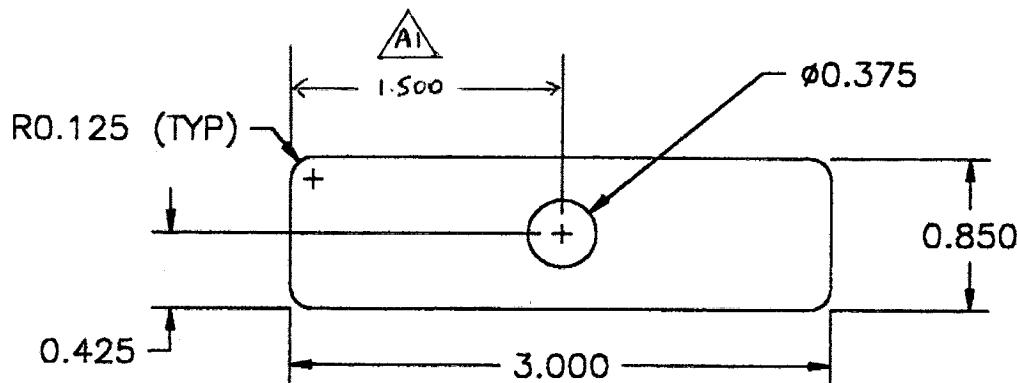
Measured by: <u>RB</u>	Audited by: <u> </u>	Prototype Approval: N/A
Date: 8-8-6	Date: 8/8/11	Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.04.11	New Issue	KJ/DD	

DART

DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2482
DATE 96:05:14		REV. A SHEET 1 OF 1
		TITLE MOUNTING PLATE
		SCALE 1:1
A1	IP 02.04.30	ADD 1500 DIMENSION AND NOTES 2 & 3

RELEASED
96/10/02 DS

NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 470635